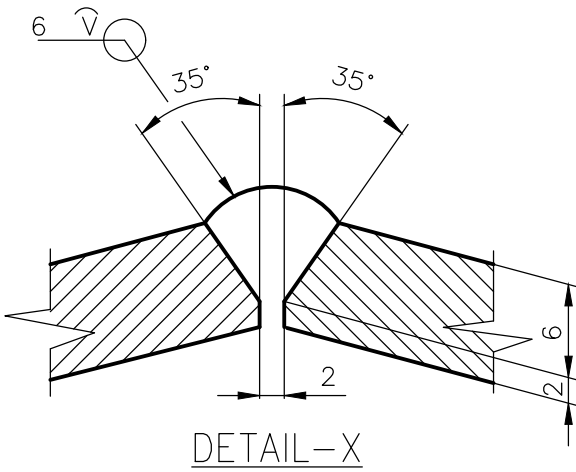
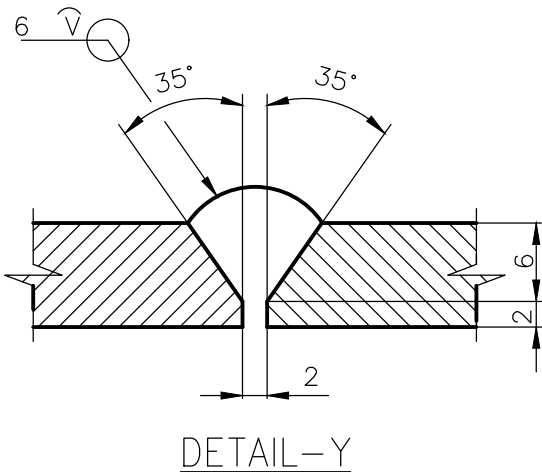
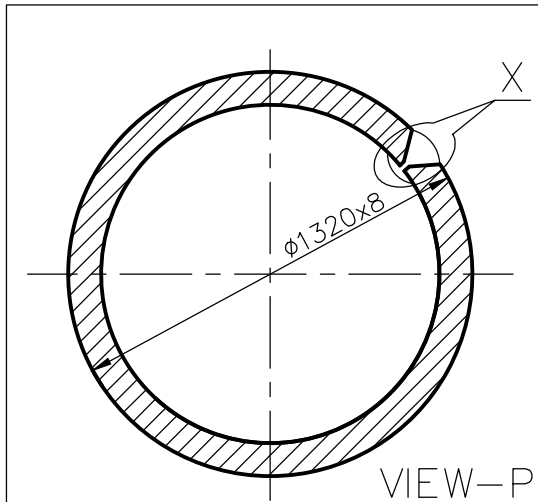
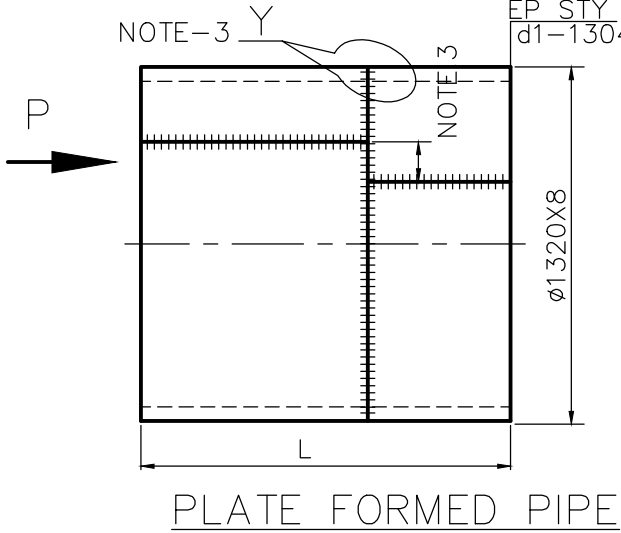
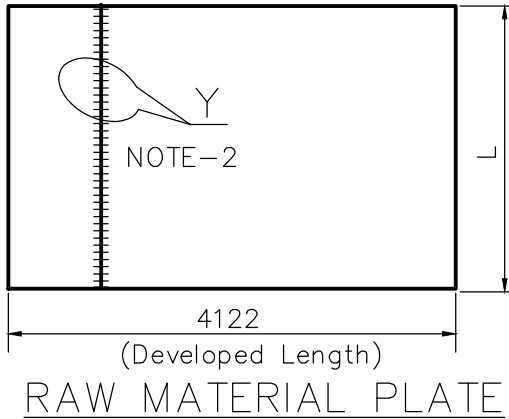


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3-80-655-35556

DRAWING No



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01	09	09	PLATE PL.8x4122xL=3000	3-80-655-35556	---	SA 516 Gr.70	C	776	583
									1
01	08	08	PLATE PL.8x4122xL=900	3-80-655-35556	---	SA 516 Gr.70	C	232	975
									1
01	07	07	PLATE PL.8x4122xL=8417	3-80-655-35556	---	SA 516 Gr.70	C	2178	838
									1
	06	06	PLATE PL.8x4122xL=662	3-80-655-35556	---	SA 516 Gr.70	C	171	366
									1
	05	05	PLATE PL.8x4122xL=280	3-80-655-35556	---	SA 516 Gr.70	C	72	480
									1
01	04	04	PLATE PL.8x4122xL=1450	3-80-655-35556	---	SA 516 Gr.70	C	375	049
									1
01	03	03	PLATE PL.8x4122xL=1100	3-80-655-35556	---	SA 516 Gr.70	C	284	748
									1
01	02	02	PLATE PL.8x4122xL=1187	3-80-655-35556	---	SA 516 Gr.70	C	337	038
									1
01	01	01	PLATE PL.8x4122xL=2920	3-80-655-35556	---	SA 516 Gr.70	C	755	876
									1
VAR NO.	ITEM NO.	DESCRIPTION		DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
					VAR NO.	MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME PAVANKUMAR	SIGN -sd-	DATE 20.03.19	NO OF ITEMS
CHD	SESHAGIRI	-sd-	20.03.19	
APPD	KVR	-sd-	20.03.19	

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION		ITEM No.
CODE	C/M/F	N.T.S	----	----		
TITLE			CARD CODE	DRAWING No.		REV
PLATE FORMED PIPE (OD1320x8)			U 01	3-80-655-35556		01

REV 01	DATE 25.07.19	ALTERED APPROVED	M.P.K TRINADH
ZONE	VARIANTS LENGTH ALTERED.		
	REVISION MARKED AS 01		